

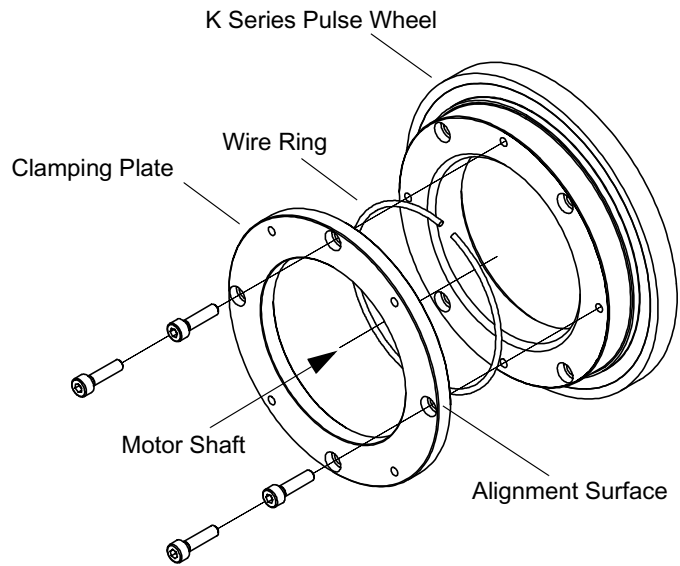
Addendum
RIM Tach 8500, 8500 Quad, and 1250
K Series Pulse Wheel Installation Instructions

IMPORTANT!

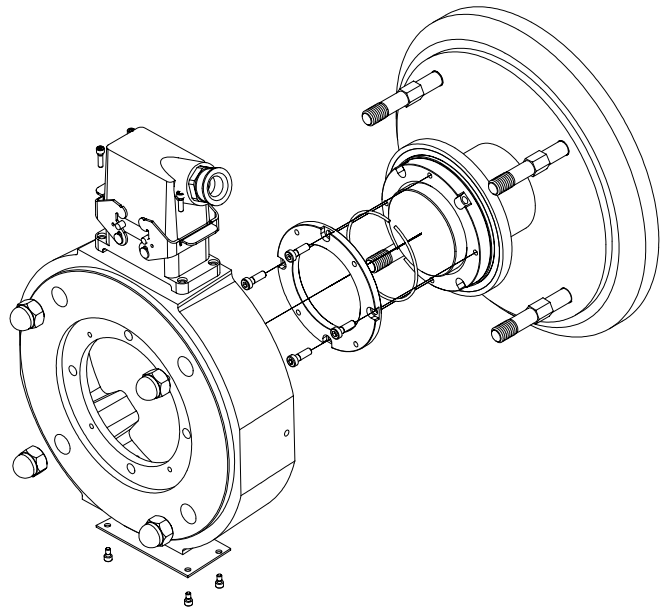
These K series pulse wheel installation instructions are for RIM Tach 8500, 8500 Quad, and 1250 digital tachometers. This is an addendum to the pulse wheel installation instructions in the RIM Tach Instruction Manuals, documents numbers 791-1001-00-B and 791-1004-00-A. **These instructions are to be followed to install K series pulse wheels only** (for example, K06 pulse wheel). If your unit uses a wheel other than the K wheel, follow the installation instructions in the Instruction Manual.

Installation Instructions

1. Push the pulse wheel along the motor shaft until there is approximately a one inch gap between the inner face of the pulse wheel and the motor face.
2. Push the wire ring along the shaft until it is seated into the pulse wheel's chamfer.
3. Push the clamping plate along the shaft until it is flush against the wire ring.
4. Align the clearance holes in the clamping plate with the threaded holes of the pulse wheel.
5. Insert screws and tighten, to snug, by hand.
6. Align the pulse wheel. Refer to the Instruction Manual for proper pulse wheel alignment instructions.
7. Once the pulse wheel is aligned, tighten the screws in a star pattern to 30 inch-pounds.



Pulse Wheel Assembly



RIM Tach Exploded View

